



Project Scope

- 159 RR insulation coils with winding kits
- Class F materials at 13.8KV
- Delivered in just 50 days
- 12 month performance guarantee

From concept to completion, every coil was built for durability and efficiency.



Before reaching the customer,
each coil underwent:

- ◉ Dimensional checks
- ◉ Coil resistance measurement
- ◉ IR value at 5000V
- ◉ AC HV test
- ◉ Surge comparison test
- ◉ HV/HF interturn test
- ◉ Interelement test
- ◉ PD test



Process Highlights


- Looping done by two different size conductors
- The scarf joint in OH portion, for continued curing after the first bend

Our team navigated these complexities with expertise, delivering high-performance coils that exceeds expectation.



Project Status: Delivered & Done!

The coils have been successfully supplied to the end customer, adding yet another feather to Coral's cap of excellence.



A one-stop solution for your requirements.
High quality. Best Value. Real Partners.