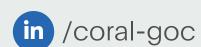
### Project Scope

- 159 RR insulation coils with winding kits
- Class F materials at 13.8KV
- Delivered in just 50 days
- 12 month performance guarantee

From concept to completion, every coil was built for durability and efficiency.







# Before reaching the customer, each coil underwent:

- Dimensional checks
- Coil resistance measurement
- IR value at 5000V
- AC HV test
- Surge comparison test
- HV/HF interturn test
- Interelement test
- PD test







## Process Highlights

- Looping done by two different size conductors
- The scarf joint in OH portion, for continued curing after the first bend

Our team navigated these complexities with expertise, delivering high-performance coils that exceeds expectation.





### Project Status: Delivered & Done!

The coils have been successfully supplied to the end customer, adding yet another feather to Coral's cap of excellence.



